

**Keeping the World Flowing** 



The PAV-TMP range provides a compact solution for modulating control applications. PAV-TMP valves utilise proven M&M piston valve designs featuring optimised flow capabilities.

The range incorporates a smart digital positioner using micro solenoid technology with full manual and auto-calibration proportional and derivative (PD) settings. The positioner also includes fail-safe and fail-freeze configurations in the event of input signal or pneumatic supply failure.

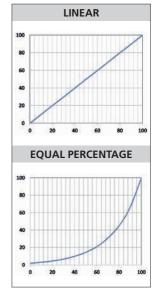
The valve design features both special linear and equal percentage plugs with soft seals to provide tight shut-off.

## DN15 to DN50 range

- Wide choice of process connections (G ISO 228-1, NPT, tube weld ends, flanges, clamp ends)
- Fail-freeze and fail-safe functions
- Smart positioner with LCD display and auto calibration
- PD parameters setting and optional feedback signal
- Compact size with optimised flow control capabilities
- Compliant with all relevant EC regulations



Shaped plug



**PAV-TMP** Range

A compact solution for

modulating control



rotork

# 2/2 Way Control Piston Actuated Valve

	Valve Specifications
Type: ZP flow always under seat 2 → 1	NC (Direct) / NO (Reverse)
Media	Water, oil, air, aggressive media, steam <sup>1</sup>
Media Temperature	-10 to +180 °C
Ambient Temperature	-10 to +60 °C
Pilot Media <sup>2</sup>	Instrument air, inert gases (filtered with mesh 5 $\boldsymbol{\mu})$
Body Material	Cast AISI 316L (CF3M), see Piston Actuated Valves catalogue
Tube Material	AISI 316L (CF3M)
Process Connection	All connection types available for ON/OFF valve range in stainless steel
Bonnet Material	Cast AISI 316L (CF3M), see Piston Actuated Valves catalogue
Actuator Body Material	Polyamide PA6 (reinforced fibreglass 30%)
Main Seal Material	PTFE
Flow Characteristic	Linear or equal-percentage
	Positioner Specifications
Power Supply	24 VDC ± 10%
Input Signal	4 to 20 mA, 0 to 5 / 10 V
Power Consumption	< 4W
Output	4 to 20 mA
Output Characteristics	Linear, EQ%, User set (21 points)
Operating Temperature	-10 to +60 °C
Supply Pressure	Max 7 bar
Air Consumption	0 LPM
Filtering size	5 micron
Air Connection	G1/8" (Ø 6 mm tube)
Electrical Connection	Conduit M16 x 1.5 (with screw terminals)
Ingress Protection	IP67
Body Material	PPS
Cover Material	PC
Hysteresis	±0.2% F.S.
Accuracy	$\leq \pm 0.3$ % F.S.
Linearity	≤ ± 1.0 % F.S.
Close tight function	CLOSED: W $\leq$ 0.2%; OPEN: W $\geq$ 99.5%

#### **Piston Actuated Valve**

- Accuracy of control with specifically trimmed plug profiles
- Universal design suitable for vacuum applications up to 10<sup>-2</sup> mbar
- Water-hammer free design
- Extended cycle life with self-registering gland and chevron packing
- Optimised control characteristic with high flow rate and low pressure drop

#### **Smart Positioner Design Features (Solenoid Technology)**

- Vertical mounting with easy to mount installation
- Fail-freeze and fail-safe function on the loss of electrical power or pneumatic air supply
- Backlit LCD alphanumeric digital display for process values and calibration
- Feedback signal with 4 to 20 mA output option
- Auto calibration with simple menu structure
- Low air consumption level and almost zero air leakage
- Front panel push buttons for configuration and positive acting push buttons for field configuration

Valve Options	Code Examples
Main seal material in peek <sup>1</sup>	ZP*205S <b>P</b> WE0
Positioner Options	
Fail Option: Safe (S) or Freeze (F)	SNG10S or SNG10F
Feedback output option: 4 to 20 mA (1)	SNG1 <u>1</u> S or SNG1 <u>1</u> F

<sup>1</sup> Seal in peek usually improve valve life in severe applications

#### NOTES:

1. Steam max. working pressure 10 bar (9 barg)

2. Please contact Rotork sales department for other pilot media

# 2/2 Way Control Piston Actuated Valve

### **Selection Table**

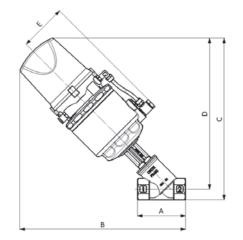
DN	Flow Rate <sup>3</sup> Equi% 1:25	Flow Rate <sup>3</sup> linear 1:25	Working Pressure <sup>1</sup> Max.	Flow Direction	Pilot Pi Min.	Pilot Pressure Min. Max.		PN <sup>2</sup>	Valve Code (* is the connection ref. to be selected in the coding table)		Positioner Code	
[mm]	Kvs [m3/h]	Kvs [m3/h]	[barg]	[2 → 1]	[barg]	[barg]	[mm]	—	EQ%	Linear	Fail-safe, no feedback	
15	4.5	4.9	16	Ordenseders er et	Only under cost	Only under seat 4.5	7	63	40	ZP*205STWE0	ZP*205STWL0	
20	8.7	8.7	16	Only under seat	4.5	/	05	40	ZP*206STXE0	ZP*206STXL0		
25	12.7	14.4	14					40	ZP*207LTYE0	ZP*207LTYL0	CNIC 105	
32	20.4	22.8	12		4.5	7		25	ZP*208LTYE0	ZP*208LTYL0	SNG10S	
40	29.7	34.2	8	Only under seat	eat 4.5		90	25	ZP*209LTKE0	ZP*209LTKL0		
50	36.3	39	6					16	ZP*210LTYE0	ZP*210LTYL0		

Notes 1. Steam max. working pressure 10 bar (9 barg). 2. PN 10 for all sizes with clamp connection. 3. Flow values shown in the selection table are subject to a tolerance of ±15%

## **Dimensions and Weights**

SC	Dimens & Weig		DN15	DN20	DN25	DN32	DN40	DN50			
ENDS	Actuator	[mm]	Ø	63	Ø 90						
GAS - NPT - WELDED	А	[mm]	64	75	90	110	120	150			
WEI	В	[mm] 287		293	309	322	327	345			
IPT -	с	[mm]	280	287	302	315	323	338			
S - N	D	[mm]	266	271	282	290	295	304			
GA	E	[mm]	69.8	69.8	82.8	82.8	82.8	82.8			
	Weight	[kg]	1.9	2	2.8	3.2	3.4	4.1			

	Dimens & Weig		DN15	DN20	DN25	DN32	DN40	DN50			
2-1	Actuator	[mm]	ø	63	Ø 90						
EN 1092-1	А	[mm]	130	150	160	180	200	230			
	В	[mm]	325	332	345	360	365	386			
FLANGED	с	[mm]	347	356	368	392	403	418			
FLA	D	[mm]	299	303	315	322	327	335			
	E	[mm]	69.8	69.8	82.8	82.8	82.8	82.8			
	Weight	[kg]	3.3	3.7	5.2	6.8	7.7	9.9			



	Dimens & Weig		DN15	DN20	DN25	DN32	DN40	DN50			
B16.5	Actuator	[mm]	Ø	63	Ø 90						
SI B`	А	[mm]	139.7	152.4	165.1	184.2	203.2	228.6			
) ANSI	В	[mm]	323	328	346	358	365	386			
FLANGED	с	[mm]	344	352	369	381	391	411			
FLAN	D	[mm]	299	303	315	322	327	335			
	E	[mm]	69.8	69.8	82.8	82.8	82.8	82.8			
	Weight	[kg]	3.3	3.7	5.2	6.8	7.7	9.9			



#### **Keeping the World Flowing**

# **PAV-TMP** Range

## A compact solution for modulating control

#### Regulatory

The products listed below comply with the requirements of the European Pressure Equipment Directive 2014/68/EU and carry the CE mark when required. The products fall within the following Pressure Equipment Directive categories:

Valve Type	Bodies	Group 1 gases	Group 1 liquids and Group 2 other fluids			
	DN15 to DN25 (PN40)	SEP (art. 4.3)	SEP (art. 4.3)			
ZPG - ZPR - ZPN - ZPC - ZPP - ZPA - ZPD -	DN32 to DN40 (PN25)	Category I	SEP (art. 4.3)			
	DN50 (PN16)	Category I	SEP (art. 4.3)			

#### **▲ WARNING!**

According to the European Pressure Equipment Directive 2014/68/UE, liquids whose saturated vapour pressure at the maximum allowable temperature is more than 0.5 barg shall be considered as gases.

#### **Coding chart**

Valve type	Valve type / function Process connection* Valve head (to match DN) Mai		Main seal material		DN (mm)				Plug options			Special Features			Positioner				
	rol Piston fitted with	А	Flange to ANSI B10.5	2055		Т		PTFE	w		DN15	E		iqual %	0		None	SNG105	No feedback, fail-safe
	sitioner	D	Flange to UNI EN 1092-1	2065 207L		P		PEEK	X Y		DN20 DN25			Linear	]			SNG10F	No feedback, fail-freeze
		G	Thread to ISO 228-1	208L	For DN32				Z		DN32	]						SNG115	Feedback 4-20 mA,
		Ν	Thread to NPT	209L					К		DN40	4						SINGTIS	4-20 mA, fail-safe
		Р	Clamp ends to ASME BPE <sup>1</sup>	210L	For DN50	]					DN50							SNG11F	Feedback 4-20 mA,
		R	Spigots to ISO 228-1																fail-freeze
		w	Butt weld ends to DIN11850-2																
ZI	ZP		•		••••		•			•				•			•		•••••

**Product coding example: ZPN205STWE0-SNG10S** Control valve with NPT threaded connection, DN15, main seal in PTFE, equal% plug, fitted with smart linear positioner in fail safe configuration.

Notes

1 - See PUB125-005 for information on the sanitary PAV range.

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